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Shinozaki

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(54) **VEHICLE SEAT AND COUPLING METHOD
FOR USE IN VEHICLE SEAT**

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U.S. Appl. No. 14/692,107 to Yushi Shinozaki, filed Apr. 21, 2015.

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(57) **ABSTRACT**

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(2013.01); **B32B 2605/00** (2013.01)

(58) **Field of Classification Search**

CPC .. B60N 2/682; B60N 2/0155; B60N 2/01583;
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See application file for complete search history.

A vehicle seat includes a coupling bracket coupling the side frame to the floor-side seat supporting member and fixed to the side frame by welding joining. An upper part of the coupling bracket and a lower part of the side frame are overlapped with each other in an overlapped region. An edge of a first member as one of the coupling bracket and the side frame in the overlapped region is welded, in a first welding joining portion, to a second member as the other of the coupling bracket and the side frame. A joining hole extending through the first member in a plate thickness direction thereof is provided at a position in the overlapped region other than the first welding joining portion, and an edge of the joining hole is welded, in a second welding joining portion, to the second member.

9 Claims, 4 Drawing Sheets

